

Fitting instructions for wheel bearing set 713 6783 20

Manufacturer: Ford

Models: Escort VII, Fiesta II, Ka, Puma

Item no.: 713 6783 20 (rear axle)



Figure 1: Wheel Bearing Kit 713 6783 20

When changing the wheel bearings on the rear hubs, the hub nut must only be torqued once, checking the torque a second time could increase the torque and apply an unacceptable preload to the bearing.

If the torque has to be checked, then the hub nut should be unscrewed by at least two turns before retightening to the specified torque.

Make sure that the brake drum is turned in the opposite direction when the nut is being fastened.

The tightening torque prescribed by the vehicle manufacturer is 260 Nm.

Note:

The hub nut on the left has a left-hand thread and the one on the right has a right-hand thread.



Note the specifications of the vehicle manufacturer!

Appropriate spare parts can be found in our on-line catalogue at www.Schaeffler-Aftermarket.com or in RepXpert at www.RepXpert.com.

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